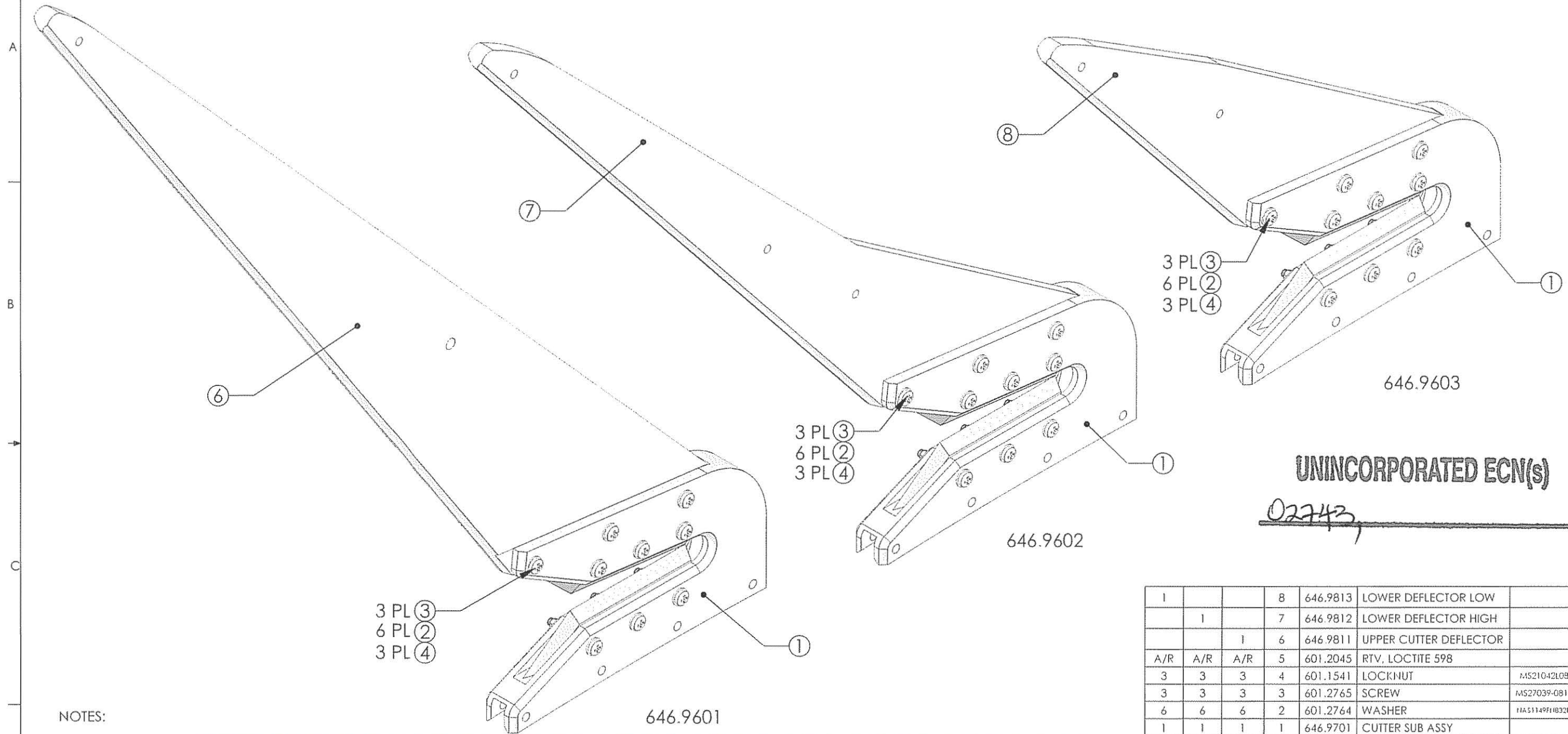


APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02743				SHEET 1 OF 1	
	DWG NO. 646.9600	REV: N/C	PREPARED BY S. HUFF	DATE: 01/07/10	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.	
	DWG TITLE: CUTTER ASSY					
APPROVED BY:		ENGR. <i>H. Brans</i>	MFG. <i>Amel G...</i>	QC. <i>W. L...</i>	EFFECT: NEXT ORDER	
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: REVISED SCREW LENGTH.				

3	R	601.3157	3	3	3	SCREW	MS27039-0818
			9603	9602	9601		
F/N	TC	PART NUMBER	QTY	DESCRIPTION			MATERIAL/SPECIFICATION
DOCUMENTS EFFECTED:				CHANGE CATEGORY			DER REVIEW REQUIRED
				<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input checked="" type="checkbox"/> ICA <input type="checkbox"/> FMS <input checked="" type="checkbox"/> BOM			<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	LAST PROTOTYPE REVISION: PR1		II/C
II/C	INITIAL RELEASE	04/30/09	P. BRAVO



NOTES:

1 IDENTIFY IAW MPP-120

2 APPLY F/N 5 AS REQUIRED TO ALL FAYING SURFACES OF F/N 1, 6, 7, & 8 UPON ASSEMBLY

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1			8	646.9813	LOWER DEFLECTOR LOW		
	1		7	646.9812	LOWER DEFLECTOR HIGH		
		1	6	646.9811	UPPER CUTTER DEFLECTOR		
A/R	A/R	A/R	5	601.2045	RTV, LOCTITE 598		
3	3	3	4	601.1541	LOCKNUT	MS21042L08	
3	3	3	3	601.2765	SCREW	MS27039-0819	
6	6	6	2	601.2764	WASHER	HA51149F1B32P	
1	1	1	1	646.9701	CUTTER SUB ASSY		
				646.9603	LOWER CUTTER ASSY LOW		
				646.9602	LOWER CUTTER ASSY HIGH		
				646.9601	UPPER CUTTER ASSY		
9603	9602	9601	FIND #	PART #	DESCRIPTION	MATL	SPEC
QTY				PARTS LIST			
NEXT ASSY (S)				ORIGINAL DATE 11-01-07 05-07-09			
646.9500				DRAWN BY J. JACKSON			
				CHECKED BY P. BRAVO			
				DRAWING APPROVAL 04-30-09			
				CONTRACT NO.			
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± .5°			
				APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300			
				CUTTER ASSY			
				SIZE B 07M26			
				DWG NO. 646.9600			
				SCALE NONE			
				SHEET 1 OF 1			